

# WARWICK - PPG

904HE

904(LVLP)

<b><u>BASECOAT:</u></b>			
<b>Envirobase</b>	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	23psi	20psi
	Air Consumption	9cfm	7cfm

<b><u>BASECOAT:</u></b>			
<b>BC</b>	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	23psi	20psi
	Air Consumption	9cfm	7cfm

<b><u>SINGLE STAGE:</u></b>			
<b>DG DGLV</b>	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm

<b><u>CLEARCOATS:</u></b>			
<b>D890 D893 D894 D8101</b>	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm

<b><u>PRIMERS:</u></b>			
<b>DTM D824 D831</b>	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm

<b><u>PRIMER SURFACERS:</u></b>			
<b>DTM D822 D825 D839 D848 D860</b>	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm

<b><u>PRIMER SEALERS:</u></b>			
<b>DTM D825/Sealer D839/Sealer D859 D891 D8070-75</b>	Nozzle Size	1.3/1.4mm	1.3/1.4mm
	Air Pressure	29psi	27psi
	Air Consumption	9cfm	8cfm

NOTE: PPG Industries does NOT endorse any particular type or brand of application equipment. The above recommendations are only a general reference and should be used solely as a starting point. Your particular spray environment and application technique may require slight adjustments. All equipment was tested using full trigger" during application with regulators approved by the spray gun manufacturer